



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D212-725-1-245
Job Sheet 189850



Part No: D212-725-1-245 (D4163) Job Qty: 3 pcs

Part Name: Cam



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/31/19

Job Tracking No:

Due Date: 3/7/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D4163 REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	HAAS 4 Axis	3 pcs	3/7/19		0.50	0.75	HAAS - 1		DTP 19-02-25
							HAAS - 2		
							HAAS - 3		
							HAAS - 4		
110	QC 2	3 pcs	3/7/19		0.00	0.00	QC 2 - 1		DTP 19-02-25
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		



Container No: S156059



Part: D212-725-1-245

Job No: 189850

Serial No/Batch: S156059

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH07-28- Issue 2, FAA STC SR02831NY 10/08/06, PERU

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
112 Conventional Mill - 1 - B4B	3 pcs	3/7/19	0.00	1.01	Conventional Mill - 1 - B4B	
					Conventional Mill - 2 - B4B	DJP 19-02-25
114 QC 2	3 pcs	3/7/19	0.00	0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 38	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	DJP 19-02-25
					QC 2 - 54	
					QC 2 - 56	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
120 QC 8	3 pcs	3/7/19	0.00	0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
130 Handfinish - 1-1 Chemical-B4B	3 pcs	3/7/19	0.00	0.30	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	

				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	D.R 19/02/25
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
140 QC 7	3 pcs	3/7/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	DAS
				QC 7 - 36	36
				QC 7 - 37	9-88
				QC 7 - 38	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 6	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
142 Small Fab - 2 - B4B	3 pcs	3/7/19	0.00 0.89	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	DAS
				Small Fab - 4 - B4B	36
				Small Fab - 5 - B4B	9-88
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
144 QC 5	3 pcs	3/7/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				Plex 1/31/19 10:19 AM dart.lacelle.linda	

				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	DAS 40 / 9
				QC 5 - 50	9-89 / 9-80
				QC 5 - 30	
150	Packaging 3-1 - Stock - B4B	3 pcs	3/7/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
160	QC 21 - SA	3 pcs	3/7/19	0.00 0.00	QC 21 - SA - 21
Part Op 100 - Cut blanks 3.250" long. Machine as per folio FA844 and DWG Folio rev: <u>A</u> Dwg Rev: <u>A</u> Descriptions: Deburr as per Dwg 110 - Inspect parts off machine FAI/FAIB 112 - Drill & tap as per Dwg. 120 - Inspect parts - second check 130 - Chemical Conversion Coat per QSI005 4.1 140 - Inspect Chemical Conversion Coat 142 - Insert Helicoil as per Dwg 150 - Identify as per dwg and stock. Location: _____ 160 - Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B0.625X02.500	6061-T6 Bar .625 X 2.50	.9000 ft (.3 ea)	100-HAAS 4 Axis	S150598	
MS21209F1-15	Heli Coil	6 Ea (2 ea)	142-Small Fab - 2 - B4B	FM129682-40	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-HAAS 4 Axis	M6061T6B0.625X02.500	1	3	0	
142-Small Fab - 2 - B4B	MS21209F1-15	6	296	0	
Part Specifications					
Specifications could not be found.					

189850



